

STONGARD®TM

PRODUCT DESCRIPTION

Stongard TM is a durable, elastomeric, traffic bearing membrane installed at 1.5 to 2 mm, depending on the conditions of use. This high build system provides a durable, UV stable, waterproof system suitable for various areas of parking structures, as well as a variety of other traffic bearing applications. Stongard TM exhibits excellent chemical resistance to road salts and petroleum based products.

VOC RESTRICTED APPLICATIONS

Contact Stonhard Technical Service for VOC and odour compliant topcoat options.

PACKAGING

Stongard TM is comprised of Stonchem 441LV, Texture 8 and Stonseal GS6.

Each unit consists of:

Stonchem 441LV

45 liter unit:

2 cartons each containing

6 foil bags Isocyanate

2 cartons each containing

6 foil bags Polyol

Texture 8 Broadcast Aggregate

3.65 individual bags of aggregate (25kg per bag)

Stonseal GS6

5 cartons each containing:

1 foil bag of Isocyanate

1 can of Polyol

COVERAGE

One unit of Stongard TM @ 1 mm thickness will cover approximately 44.6 m².

STORAGE CONDITIONS

Store all components of Stongard TM between 16 to 30°C in a dry area, out of direct sunlight. **BE SURE TO HANDLE AND STORE PROPERLY**. The shelf life is one year in the original, unopened container.

COLOR

Stongard TM is available in 13 standard colours. Custom colours are available upon request.

SUBSTRATE

Stongard TM, with the appropriate primer, is suitable for application over concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard Representative or Technical Service.

PRIMING

All concrete surfaces must be primed with Stonchem Epoxy Primer. The primer should be allowed to cure prior to installing Stongard TM. For other surfaces, consult Stonhard's Technical Service Department.

PHYSICAL CHARACTERISTICS

Tensile Strength 20 N/mm²

(ASTM D-638)

Abrasion Resistance 0.035 gm max weight loss

(ASTM D-4060, CS-17)

Elongation 140%

(ASTM D-638) Low Temperature

Flexibility Test -23°C Pass

(ASTM D-522)

VOC Content Stonchem 441LV – <2 g/l (ASTM D-2369) Stonseal GS6 – 234 g/l Cure Rate 12 hours for foot traffic 24 hours for normal operations

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab made test

MIXING

- Proper mixing is critical for the product to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing using a slow-speed drill and mixing blade.
- See Stongard TM Directions for further details.
- During mixing and application, the use of NIOSH/MSHA approved respirators using an organic vapor/acid gas cartridge is mandatory

APPLYING

- DO NOT attempt to install material if the temperature of the substrate is not within 13 to 32°C. The cure time and application properties of the material are severely affected at temperatures outside of this range.
- Material must be applied immediately after mixing.
- Detailed application instructions can be found in the Stongard TM Directions.
- During mixing and application, the use of NIOSH/MSHA approved respirators using an organic vapor/acid gas cartridge is mandatory

NOTES

- Procedures for maintenance of the flooring system during operations are described in the Stonkleen Floor Cleaning Procedures Brochure.
- Safety Data Sheets for Stongard TM are available on line at www.stonhard.com under Products or upon request.
- Specific information regarding chemical resistance is available in the Stonseal GS6 Product Data sheet.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard products.
- Requests for literature can be made through local sales representatives and offices, or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high gloss coatings are subject to a reduction in gloss, while matte finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

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+48 422 112 768